

AMF REECE

Better Ideas, Better Made

SERIES S-82

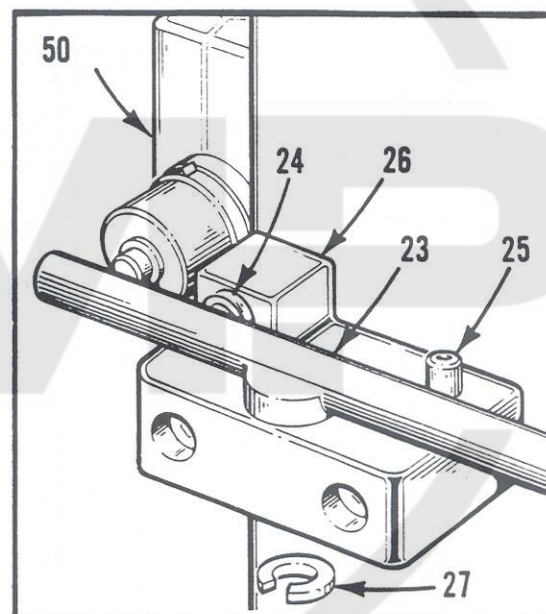
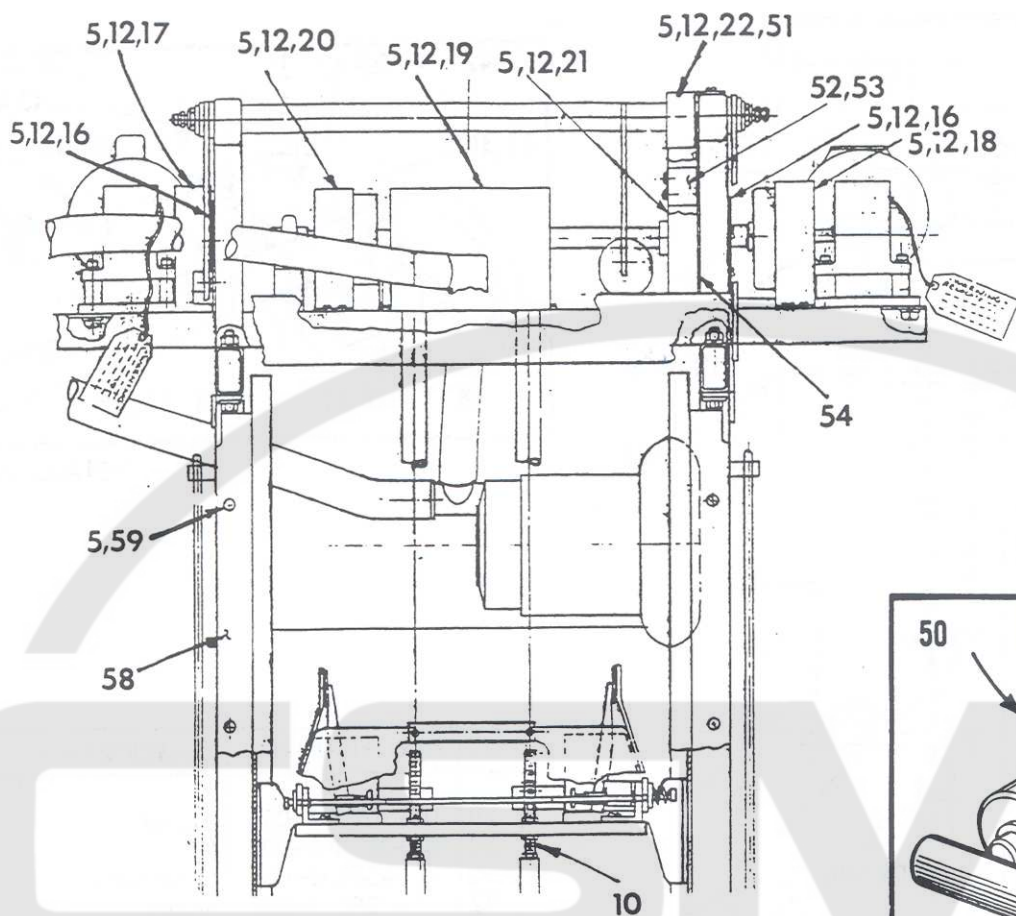
SEMI-AUTOMATIC BAGGER

PARTS & SERVICE MANUAL

PART NUMBER 97.0082.1.001

CONTENTS

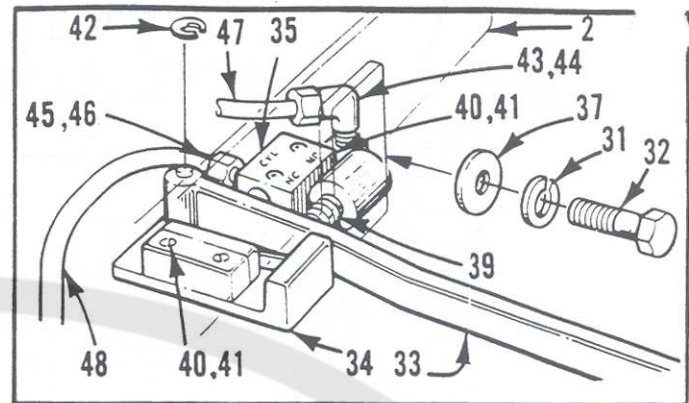
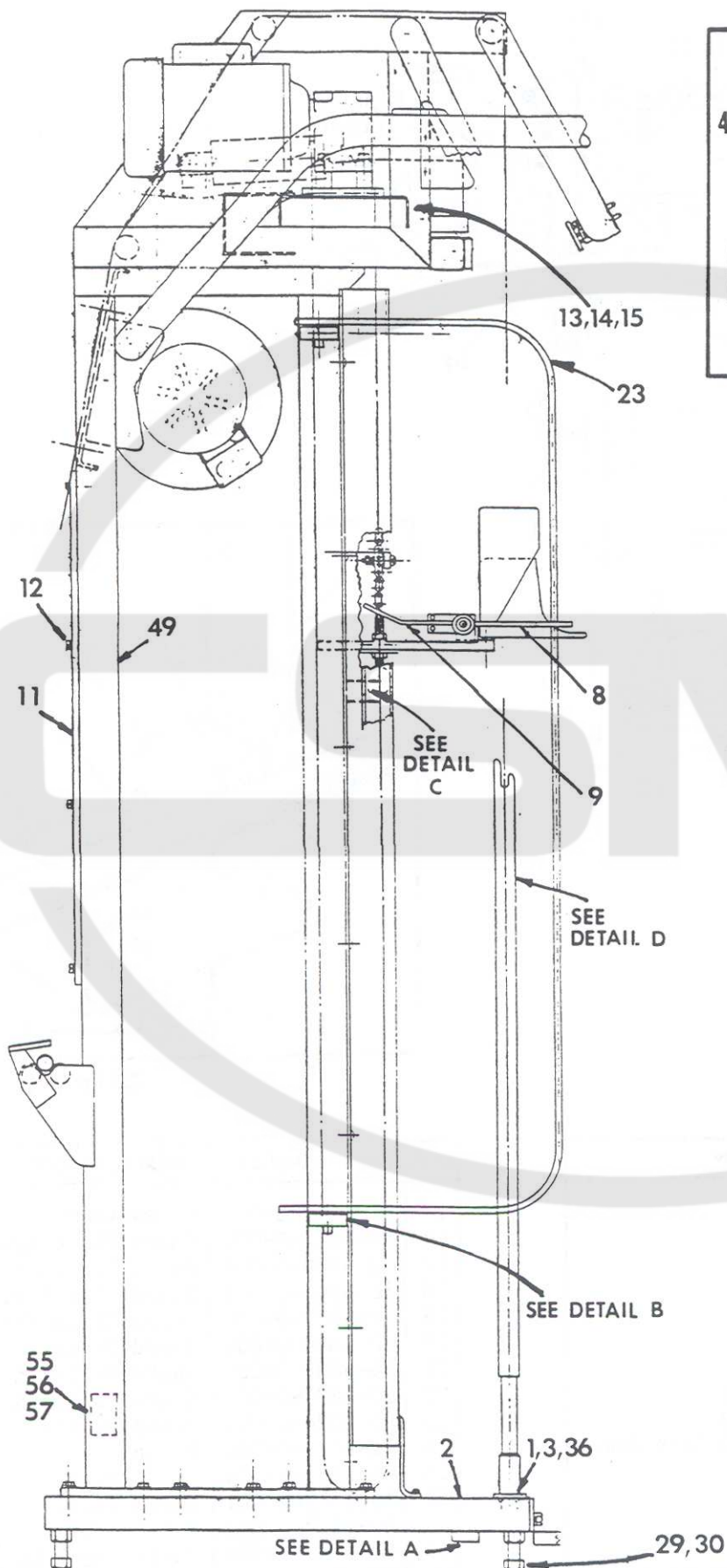
Semi-Automatic Bagging Machine Series 82.....	1- 3
Carriage Stop & Bottom Shaft.....	4
Carriage Drive & Swing Bar.....	5
Carriage Shaft Assembly (80-1056-0-000).....	6
Carriage Drive, Swing Bar & Knife Mechanism.....	7- 8
Swing Bar.....	9-10
Carriage Plate.....	11-12
LS 107 & 108 Assembly.....	14
Bag Tension.....	15
Vacuum Assembly.....	16
Electrical Cabinet Top L.H.....	17
High Level Sub-Plate Assembly.....	18
Pneumatic Cabinet Top R.H.....	10-20
Microprocessor Controller Assembly.....	21
Status Panel Assembly.....	22
Parts Index.....	A-D



DETAIL B

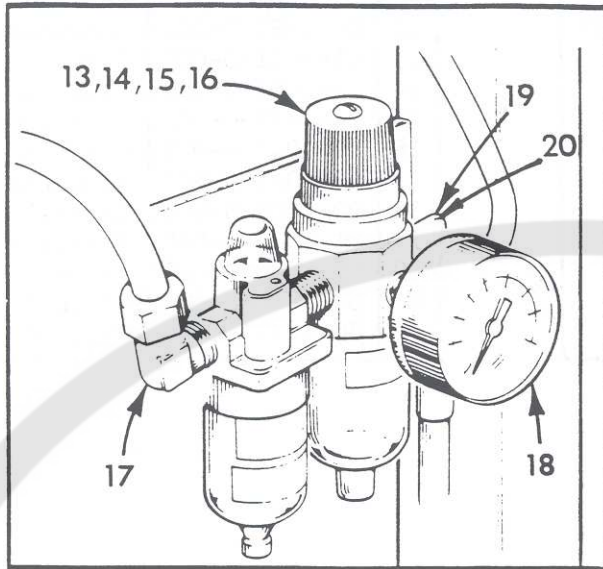
DET.	PART NUMBER	DESCRIPTION
01	01-2422-0-000	Screw
02	80-2002-0-001	Base
03	80-2523-0-000	Gasket
04	01-1646-0-002	Screw
05	01-4577-0-000	Lockwasher
06	80-1204-1-003	Rail
07	01-2292-0-006	Screw
08	80-4835-1-001	Bar-Front Trip
09	80-4835-1-002	Bar-Rear Trip
10	80-1211-0-006	Carriage Drive Line Asm.
11	80-4830-2-000	Cover-Safety
12	01-2922-0-001	Screw
13	80-4809-0-000	Guard-Knife
14	01-2247-0-000	Screw

DET.	PART NUMBER	DESCRIPTION
15	01-4572-0-000	Lockwasher
16	80-4811-0-000	Guard Pivot Arm
17	80-4808-0-001	Guard Clutch L.H.
18	80-4808-0-002	Guard Clutch R.H.
19	80-4807-0-000	Guard Chain Sprocket
20	80-4806-0-000	Guard Brake
21	80-4829-0-000	Guard-Pulley & Belt
22	80-4827-1-000	Guard-Pulley & Belt
23	80-2026-0-000	Actuator Arm
24	01-5595-0-000	Spring
25	01-6843-0-004	Pin Spring
26	80-2527-0-001	Block (L.H.)
	80-2527-0-002	Block (R.H.)
27	01-6561-0-000	Retaining Ring

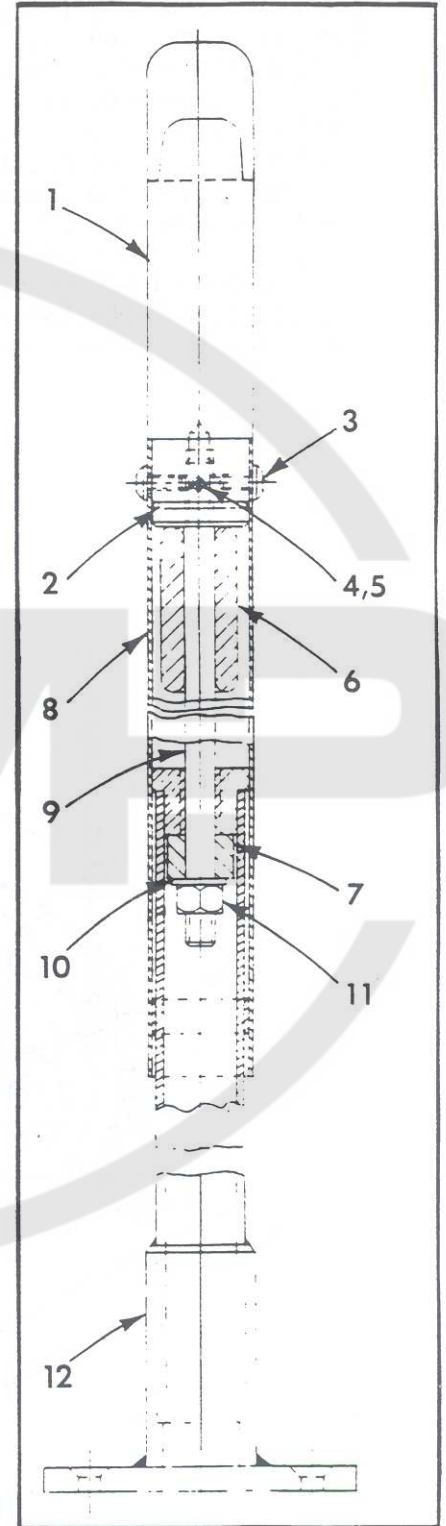


DETAIL A

DET.	PART NUMBER	DESCRIPTION
29	01-1625-0-000	Screw
30	01-3543-0-000	Nut
31	01-4583-0-000	Lockwasher
32	01-2292-0-001	Screw
33	80-2503-0-000	Lever
34	80-2504-0-000	Bracket
35	07-0196-0-000	Valve
36	07-0195-0-000	Quick Dump Valve
37	01-4579-0-005	Washer
39	01-5595-0-000	Spring
40	01-4571-0-000	Lockwasher
41	01-1645-0-004	Screw
42	01-6561-0-000	Retaining Ring
43	07-0144-0-000	Elbow
44	07-0154-0-000	Insert
45	07-0154-0-000	Insert
46	07-0155-0-000	Fitting
47	07-0212-0-000*	Tubing (1/4 x 48")
48	07-0212-0-000*	Tubing (1/4 x 35")
49	80-2045-1-000	Frame
50	06-0205-0-000	Switch (2 used)
51	01-4579-0-004	Washer
52	80-4826-0-000	Spacer
53	01-2704-0-000	Screw
54	80-4828-0-000	Guard-Pulley & Belt
55	01-2842-0-000	Screw
56	01-4582-0-000	Lockwasher
57	80-4817-0-000	Stop
58	80-1204-1-003	Rail Carriage Guide
59	01-2922-0-002	Screw



DETAIL C



DETAIL D

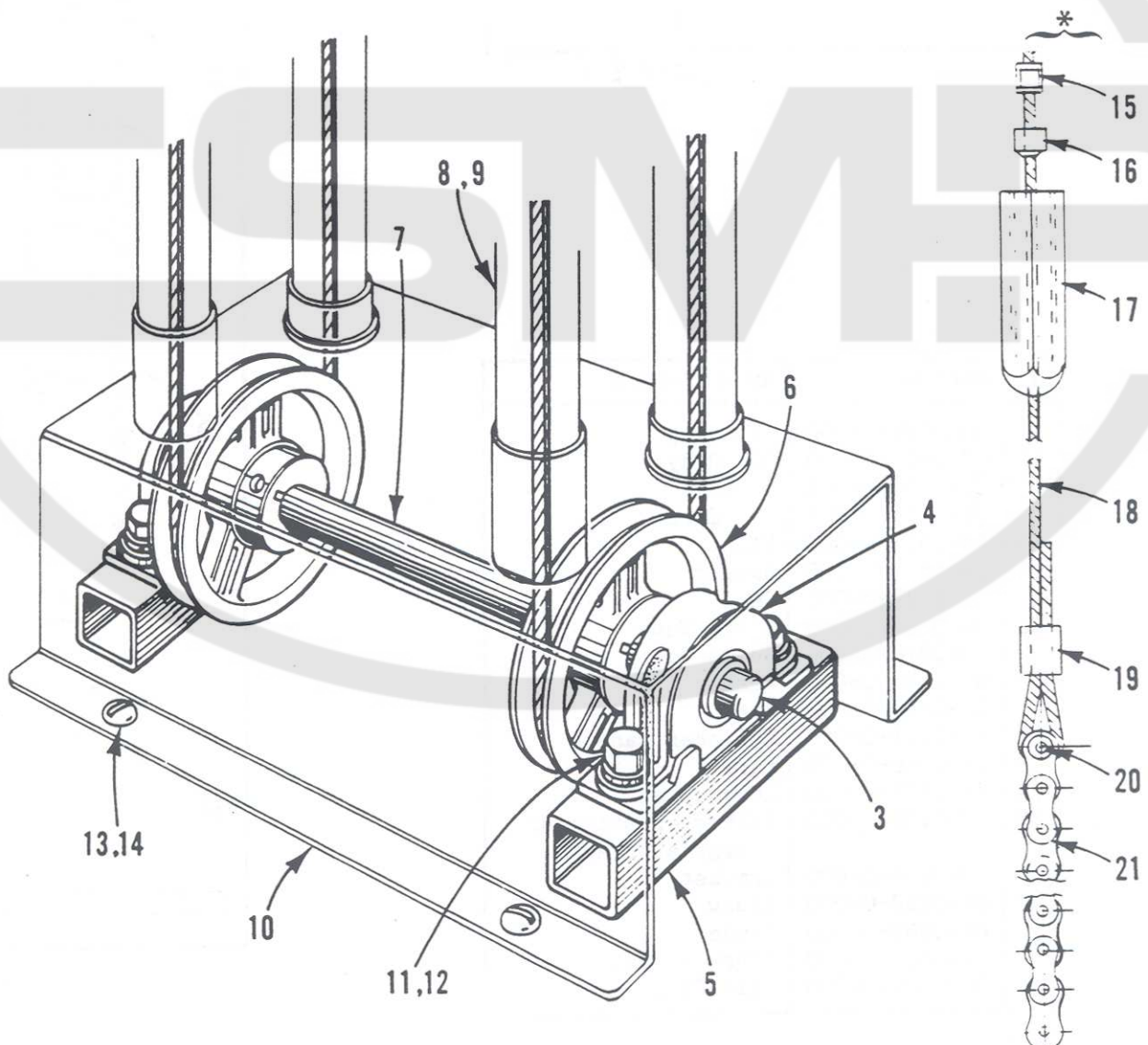
DET.	PART NUMBER	DESCRIPTION
01	80-2019-0-000	Pole Tip
02	07-0169-0-000	'O' Ring
03	01-2980-0-002	Screw
04	01-1656-0-002	Set Screw
05	80-2525-0-000	Plug
06	80-2521-0-000	Bumper
07	80-2522-0-000	Seal
08	80-2020-0-000	Cover Tube
09	80-2018-0-000	Guide Rod
10	01-4125-0-000	Washer
11	01-3549-0-000	Nut
12	80-2021-0-000	Cylinder Base
13	01-1646-0-002	Screw
14	01-4577-0-000	Lockwasher
15	07-0198-0-000	Filter, Lubricator Regulator Asm.
16	07-0199-0-000	Bracket
17	07-0158-0-000	Elbow
18	07-0569-0-000	Gauge
19	07-0003-0-000	Elbow Street
20	07-0201-0-000	Male Plug

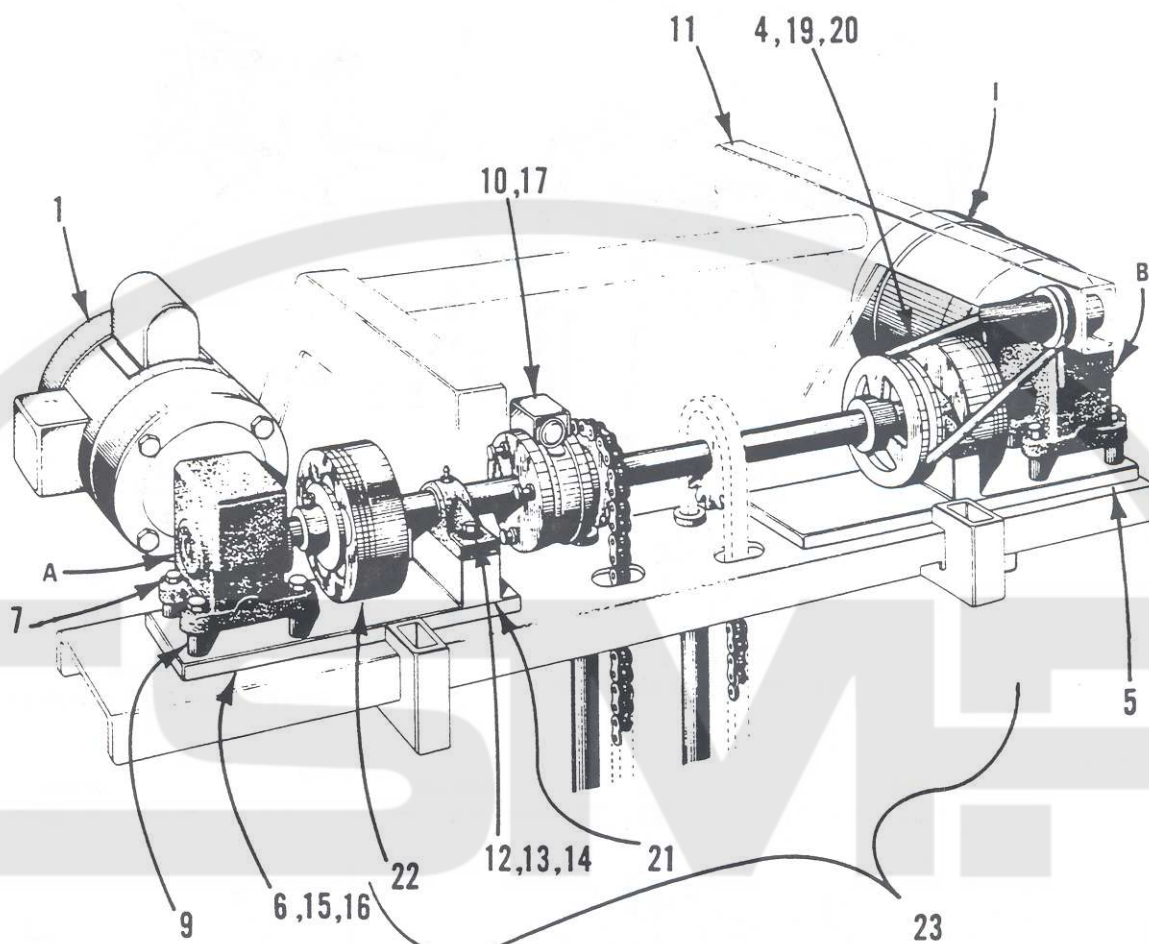
CARRIAGE STOP & BOTTOM SHAFT

4

DET.	PART NUMBER	DESCRIPTION
01	04-1319-0-002	Name Plate (not shown)
02	01-1645-0-003	Screw (not shown)
03	80-0075-0-000	Shaft
04	01-7596-0-000	Bearing
05	80-0076-0-000	Spacer
06	04-1476-0-000	Pulley
07	80-0121-0-000	Spacer
08	80-2009-0-000	Chain Guard
09	06-0184-0-000	Connector
10	80-2008-1-000	Cover
11	01-1623-0-001	Screw

DET.	PART NUMBER	DESCRIPTION
12	01-4582-0-000	Lockwasher
13	01-1631-0-000	Screw
14	01-4004-0-000	Lockwasher
15	04-1475-0-000	Stop Sleeve
16	80-1043-0-903	Cushion
17	80-1043-0-901	Adjuster
18	80-1209-0-006	Cable Carriage
19	04-1464-0-000	Sleeve - Wire Rope
20	01-6894-0-000	Rivet
21	80-1210-0-006	Chain 87"
	80-1211-0-006	Chain 87-1/2"



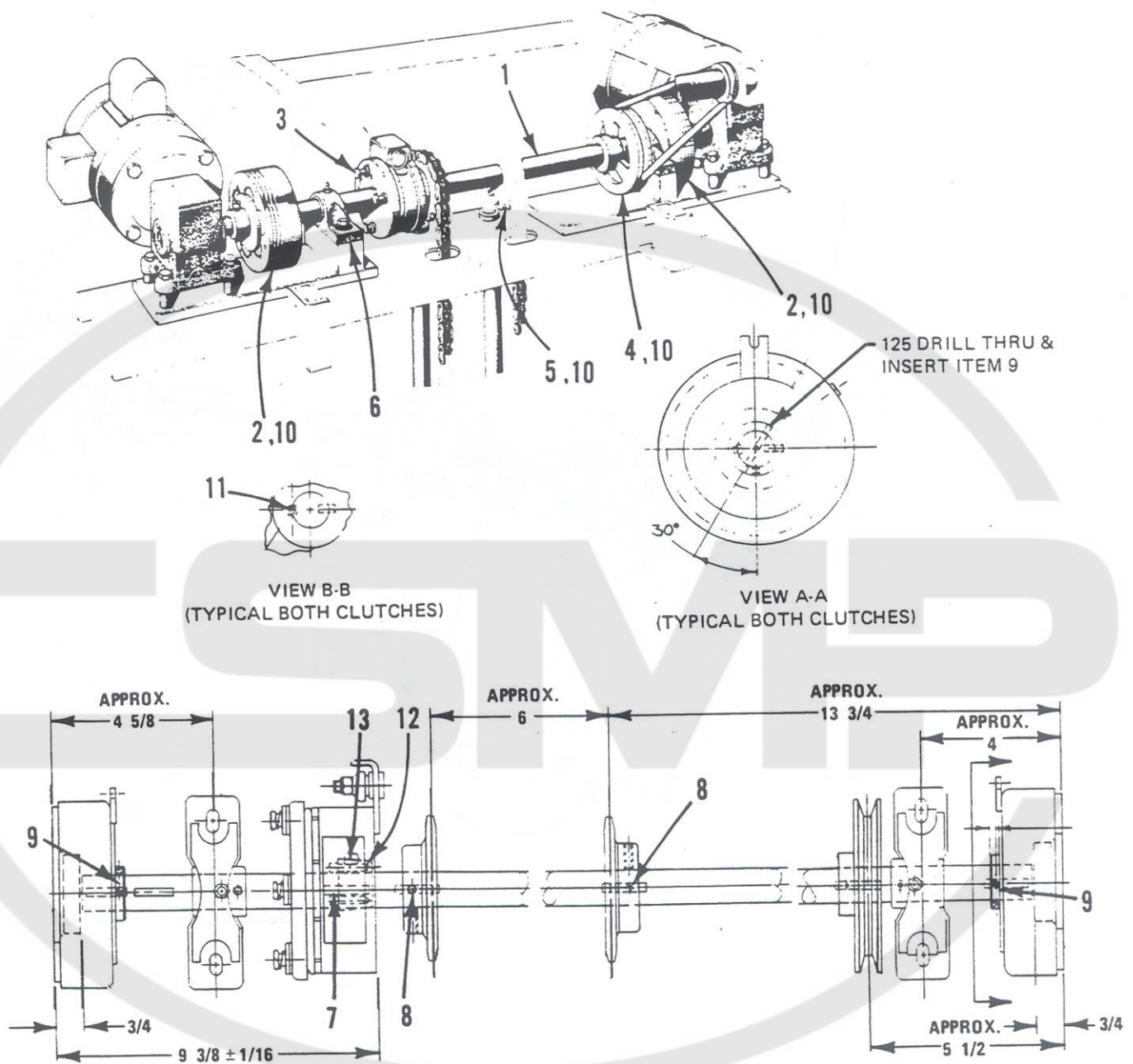


A Gearhead 5 to 1 See Page 7

B Gearhead 10 to 1 See Page 7

DET.	PART NUMBER	DESCRIPTION
01	80-0134-0-001	Motor 50/60 Hz 230V
	80-0134-0-002	Motor 50 Hz 250V
04	80-0086-0-000	Retainer
05	80-1042-0-000	Motor Mount (R.H.)
06	80-1041-0-000	Motor Mount (L.H.)
07	01-4581-0-000	Lockwasher
09	80-0116-1-000	Spacer-Gearmotor
10	05-0369-0-000	Connector
11	80-1187-1-000	Top Frame
12	01-1623-0-002	Screw

DET.	PART NUMBER	DESCRIPTION
13	01-4582-0-000	Lockwasher
14	01-4579-0-002	Washer
15	01-2292-0-001	Screw
16	01-4583-0-000	Lockwasher
17	01-4578-0-000	Lockwasher
19	01-1646-0-001	Screw
20	01-4577-0-000	Lockwasher
21	80-0094-0-000	Block
22	06-0364-0-000	Armature
23		Carriage Shaft Asm. (see pg. 6)

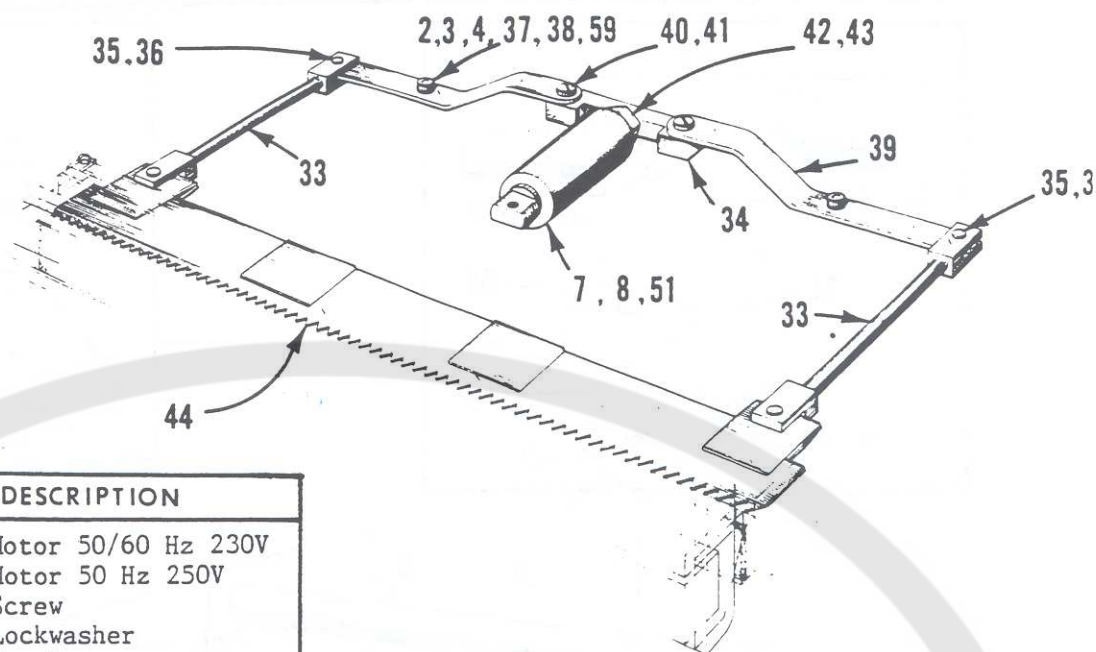


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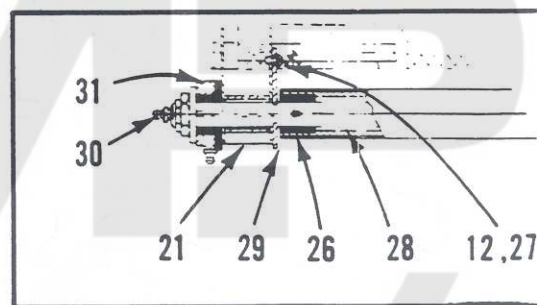
1. Locate Brake as shown and properly tighten, using small pipe or Allen Wrench.
2. Locate items 4, 5 & 6 approx. as shown (Do not tighten setscrews).

DET.	PART NUMBER	DESCRIPTION
01	80-0177-0-000	Shaft
02	03-5108-0-000	Clutch Field & Rotor Asm.
03	06-0193-0-000	Carriage Brake
04	04-1470-0-000	Driver Pulley-Live Roller
05	80-0087-1-000	Sprocket
06	04-1465-0-000	Bearing Shaft

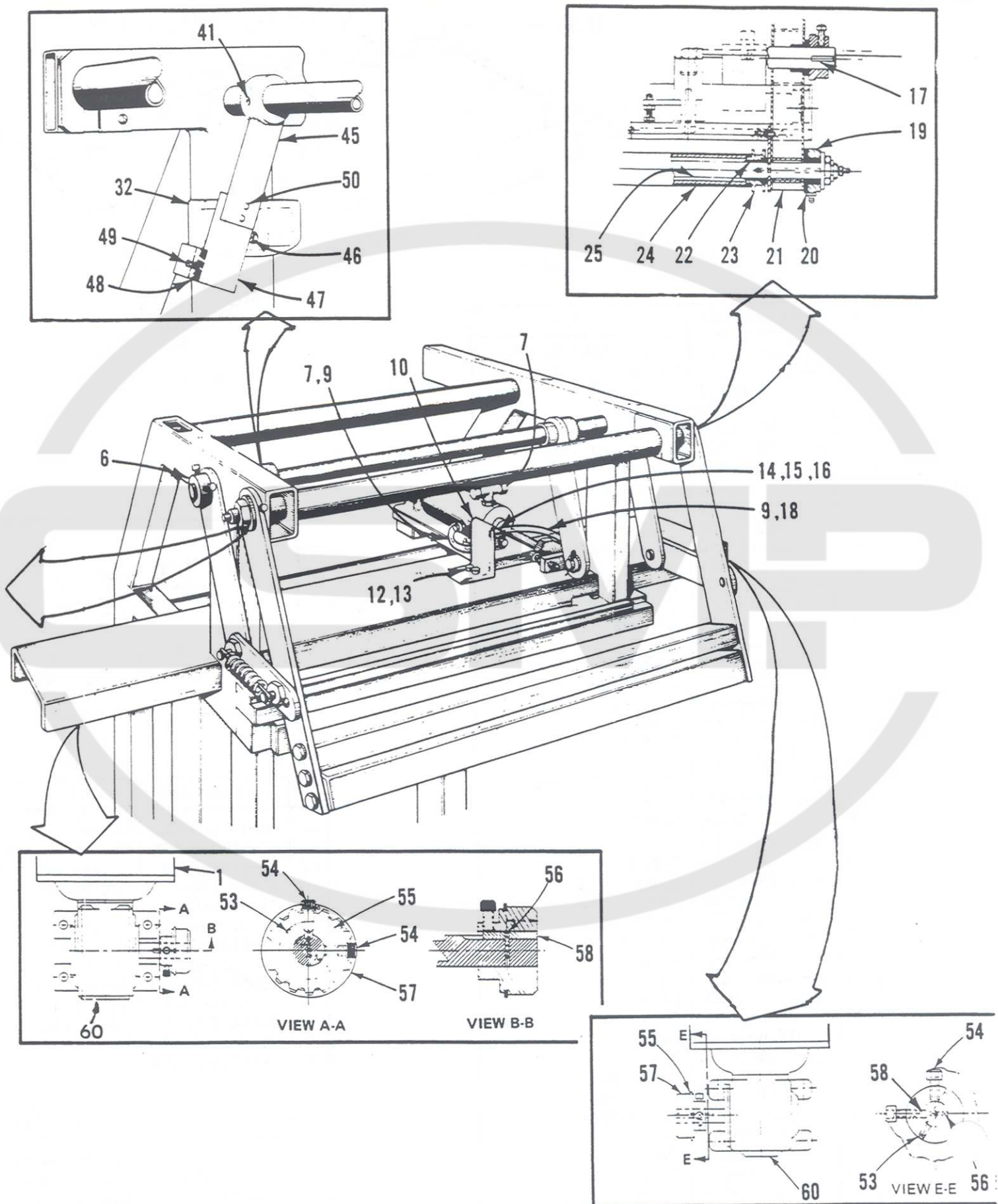
DET.	PART NUMBER	DESCRIPTION
07	80-0090-0-000	Key
08	01-1650-0-000	Set Screw
09	01-6895-0-000	Roll Pin
10	01-8409-0-000	Woodruff Key
11	01-1650-0-000	Set Screw
12	80-0118-0-000	Special Screw
13	03-5117-0-000	Taper-Lock Bushing

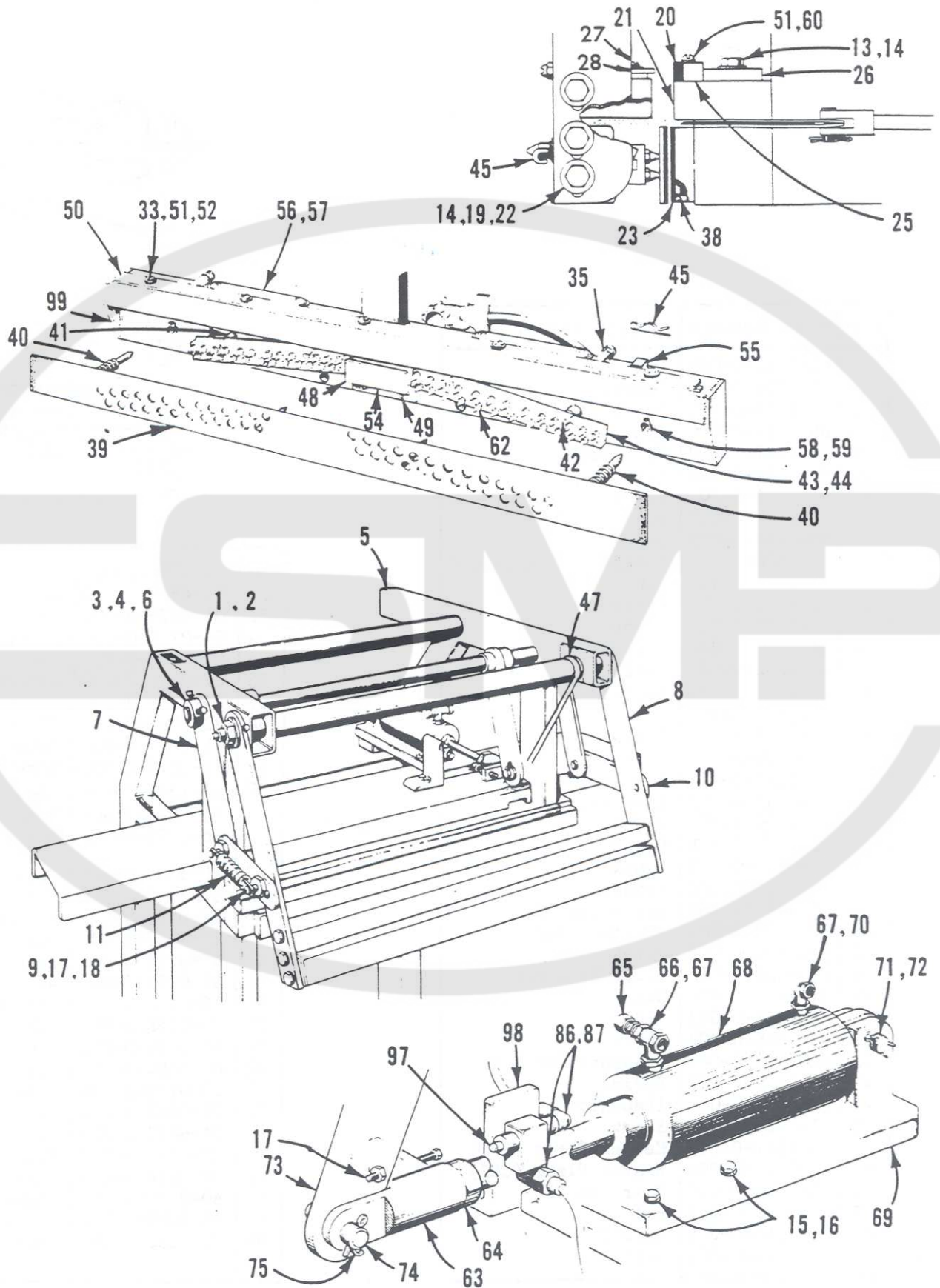


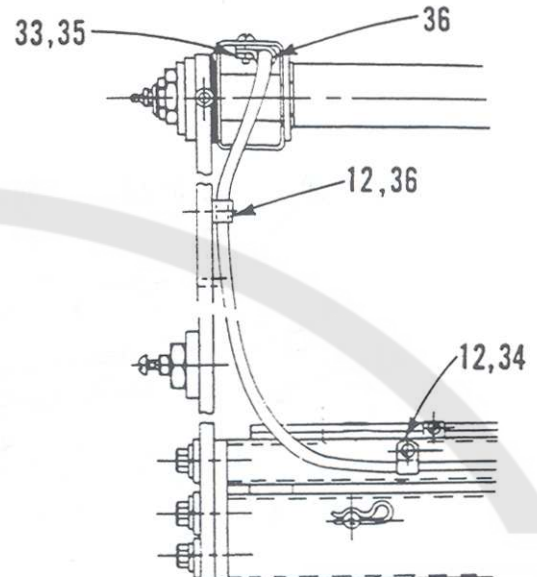
DET.	PART NUMBER	DESCRIPTION
01	80-0134-0-001	Motor 50/60 Hz 230V
	80-0134-0-002	Motor 50 Hz 250V
02	01-1632-0-002	Screw
03	01-4578-0-000	Lockwasher
04	80-0183-0-000	Bracket
06	80-0176-0-002	Pivot Arm (L.M.)
07	07-0154-0-000	Insert
08	07-0190-0-000	Connector
09	07-0212-0-000	Tubing (1/4")
10	80-1085-0-000	Bracket
12	01-4577-0-000	Lockwasher
13	01-4579-0-004	Washer
14	80-0216-0-000	Poppet Valve
15	01-1645-0-002	Screw
16	01-4571-0-000	Lockwasher
17	01-8409-0-000	Key
18	04-1486-0-000	Grommet
19	80-0173-0-001	Arm (R.H.)
20	80-0178-0-000	Bearing
21	80-0211-0-000	Spacer
22	80-0200-0-000	Bushing
23	80-0202-0-902	Pulley
24	06-0190-0-000	Roller Covering
25	80-0202-0-901	Tube
26	80-0201-0-000	Bushing
27	01-1646-0-001	Screw
28	80-0179-0-000	Shaft
29	80-0180-0-000	Spacer Plate
30	04-1473-0-000	Grease Fitting
31	80-0173-0-002	Arm (L.H.)
32	80-0439-0-050	Switch Asm.
33	80-0209-0-000	Link
34	80-0204-0-000	Yoke
35	04-1456-0-000	Pivot Pin
36	01-6880-0-000	Clip
37	01-1516-0-000	Bolt
38	01-3556-0-000	Nut
39	80-0186-0-000	Pivot Arm
40	01-1617-0-000	Lock Screw
41	01-1650-0-002	Set Screw
42	01-3551-0-000	Nut
43	01-3558-0-000	Nut
44	80-0185-1-000	Knife
45	80-1082-0-000	Magnet Arm



DET.	PART NUMBER	DESCRIPTION
46	01-1676-0-000	Screw
47	80-1083-0-000	Magnet Holder
48	04-1479-0-000	Activator Magnet
49	01-1656-0-002	Set Screw
50	01-2724-0-000	Screw
51	80-0205-0-000	Cylinder
53	01-6895-0-001	Roll Pin
54	01-1621-0-000	Screw
55	03-5133-0-000	Armature Hub
56	01-6569-0-001	Roll Pin
57	01-6887-0-000	Retaining Ring
58	01-8410-0-000	Key Stock
59	01-4722-0-000	Washer
60	80-1069-0-001	Reducer 5:1
	80-1070-0-001	Reducer 7.5:1
	80-0117-0-001	Reducer 10:1
	80-1021-1-000	Reducer 30:1
	80-1027-1-000	Reducer 40:1
61	80-0116-1-000	Spacer (30:1,40:1)
62	80-4839-0-000	Adapter Plate







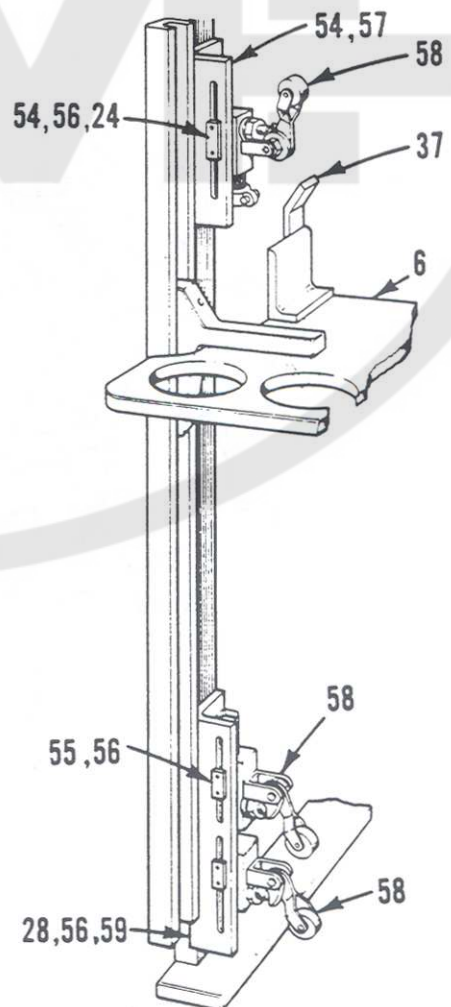
DET.	PART NUMBER	DESCRIPTION
01	01-3557-0-000	Nut
02	01-4724-0-000	Washer
03	01-1655-0-001	Screw
04	80-0197-0-000	Bearing
05	80-1187-1-000	Top Frame
06	01-1624-0-001	Screw
07	80-0176-0-001	Pivot Arm (R.H.)
08	80-0173-0-001	Arm (R.H.)
09	80-0174-0-000	Stud
10	01-5590-0-000	Spring
11	80-0212-0-000	Arm
12	01-1646-0-001	Screw
13	01-1658-0-002	Screw
14	01-4581-0-000	Lockwasher
15	01-1632-0-003	Screw
16	01-4578-0-000	Lockwasher
17	01-3472-0-000	Nut
18	01-1631-0-001	Screw
19	01-1658-0-001	Screw
20	80-0188-1-000	Pad
21	80-0189-0-000	Rear Manifold
22	01-4579-0-001	Washer
23	80-1225-0-001	Cover
25	80-0190-0-000	Block
26	80-0215-0-000	Washer
27	80-0181-1-000	Adjusting Bar
28	80-0188-1-000	Pressure Pad
33	01-2886-0-002	Screw
34	01-6880-0-000	Clip, Hair Pin
35	01-3471-0-000	Nut
36	04-1223-0-003	Clamp
38	01-1648-0-002	Screw
39	80-2066-0-000	Pressure Pad Asm.
40	01-5631-0-000	Spring
41	80-0191-0-000	Insulator
42	01-1622-0-000	Screw
43	80-1347-0-000	Heater Plate (Syn)
44	80-1346-0-000	Heater Plate (CRS)
45	80-1094-0-000	Hair Pin Clip
47	80-0102-0-000	Belt
48	80-1345-0-000	Shield
49	01-1645-0-003	Screw

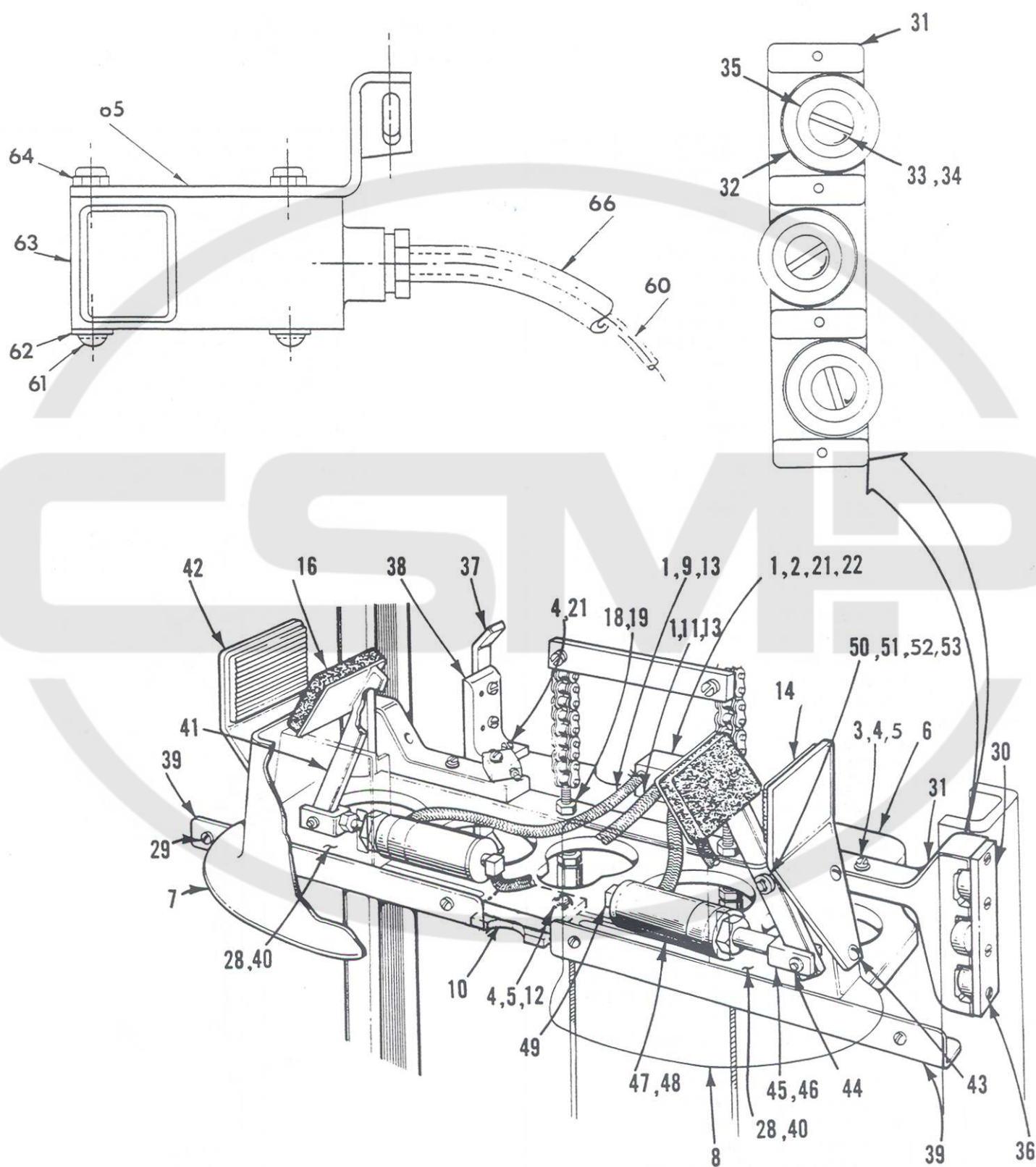
50	80-0181-1-000	Adjusting Bar
51	01-4577-0-000	Lockwasher
52	01-4579-0-004	Washer
54	06-0224-0-000	Grommet
55	07-0165-0-000	Plug, 1/8
56	07-0146-0-000	Gasket
57	06-0188-0-000	Cover
58	80-1093-0-000	Sleeve
59	01-6888-0-000	Retaining Ring
60	01-1646-0-003	Screw
62	80-1344-0-001	Seal Housing Asm.-RH
	80-1344-0-002	Seal Housing Asm.-LH
	06-0195-0-000	Heater Elec. (150W/220V)
63	80-1081-0-000	Clevis
64	01-3545-0-000	Nut
65	07-0176-0-000	Reducer
66	07-0175-0-000	Tee
67	07-0185-0-000	Reducer
68	07-0251-0-000	Air Cylinder
69	80-0193-0-000	Bracket
70	07-0158-0-000	Elbow
71	01-6883-0-000	Pin
72	01-6884-0-000	Clip
73	80-0175-0-000	Shaft
74	01-6882-0-000	Pin
75	01-6885-0-000	Clip
86	07-0144-0-000	Elbow
87	07-0154-0-000	Insert
97	80-0216-0-000	Poppet Valve
98	80-1085-0-000	Bracket
99	80-1352-0-000	Conversion Kit Extra Width Seal

80.4841.0.051 Photocell Asm.
 80.4844.0.050 Reflector Asm.
 80.4835.2.050 Rear Safety Bar Asm.

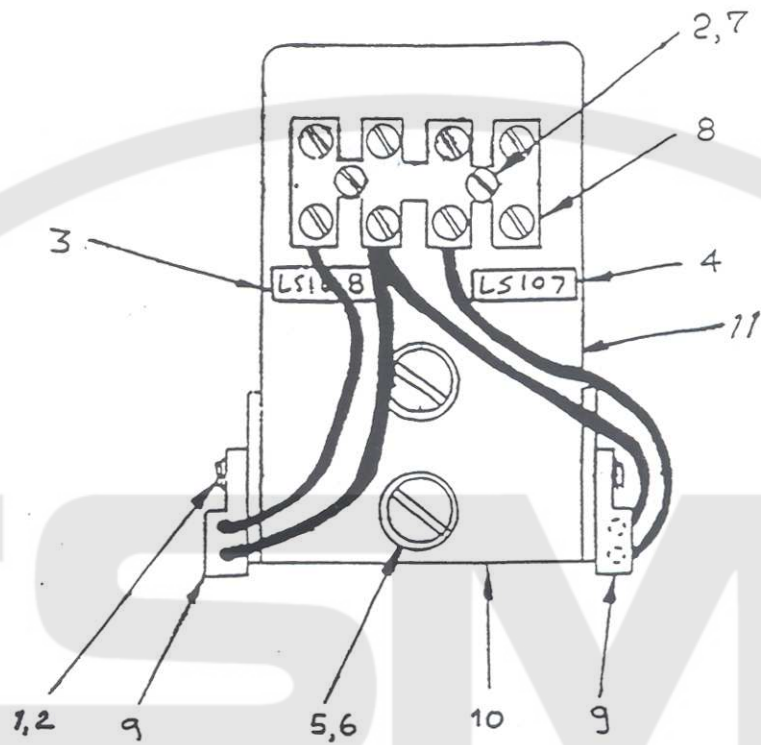
DET.	PART NUMBER	DESCRIPTION
01	07-0159-0-000	Connector
02	80-1044-0-000	Manifold
03	01-1631-0-003	Screw
04	01-4578-0-000	Lockwasher
05	01-4579-0-000	Washer
06	80-0091-1-000	Plate
07	80-0397-0-002	Deflector (L.H.)
08	80-0397-0-001	Deflector (R.H.)
09	07-0129-0-000	Hose
10	80-2011-0-000	Stop
11	07-0129-0-000	Hose
12	01-1631-0-001	Screw
13	07-0132-0-000	Clamp
14	80-0156-0-000	Stop Pad
16	80-0153-0-000	Pad Gripper
18	80-0077-0-000	Anchor
19	01-3546-0-000	Nut
21	01-1646-0-003	Screw
22	07-0165-0-000	Pipe Plug
28	01-1651-0-002	Screw
29	01-2980-0-002	Screw
30	80-0099-0-000	Backing Strip
31	80-0092-0-001	Slide (R.H.)
	80-0092-0-002	Slide (L.H.)
32	80-0135-0-000	Wheel
33	01-1651-0-001	Screw
34	80-0098-0-000	Spacer
35	01-7598-0-000	Bearing
36	01-2724-0-000	Screw
37	80-0078-0-000	Striker Plate
38	80-0080-0-000	Bracket
39	80-1064-0-000	Tag Deflector
40	80-0158-0-001	Grasping Casting (R.H.)
	80-0158-0-002	Grasping Casting (L.H.)
41	80-0152-0-001	Pivot Arm (R.H.)
	80-0152-0-002	Pivot Arm (L.H.)
42	80-0157-0-001	Poly Stop Plate (R.H.)
	80-0157-0-002	Poly Stop Plate (L.H.)
43	01-1655-0-000	Screw
44	04-1455-0-000	Clevis Pin
45	80-0160-0-001	Yoke
46	01-3554-0-000	Nut
47	07-0159-0-000	Connector
48	80-0161-0-000	Cylinder
49	07-0179-0-000	Elbow

50	01-3555-0-000	Nut
51	01-7606-0-000	Washer
52	80-0159-0-000	Spacer
53	01-2994-0-000	Screw
54	80-1046-0-000	Top Bracket
55	80-0032-0-000	Nut Plate
56	01-1645-0-005	Screw
57	01-2422-0-000	Screw
58	06-0203-0-000	Switch
59	80-2057-0-000	Plate Carriage Switch
60	06-0312-0-000	Wire
61	01-1646-0-007	Screw
62	01-4579-0-004	Washer
63	06-0712-0-000	Photo Eye
64	01-3421-0-000	Nut
65	80-0464-0-000	Mounting Bracket
66	07-0129-0-000	Hose

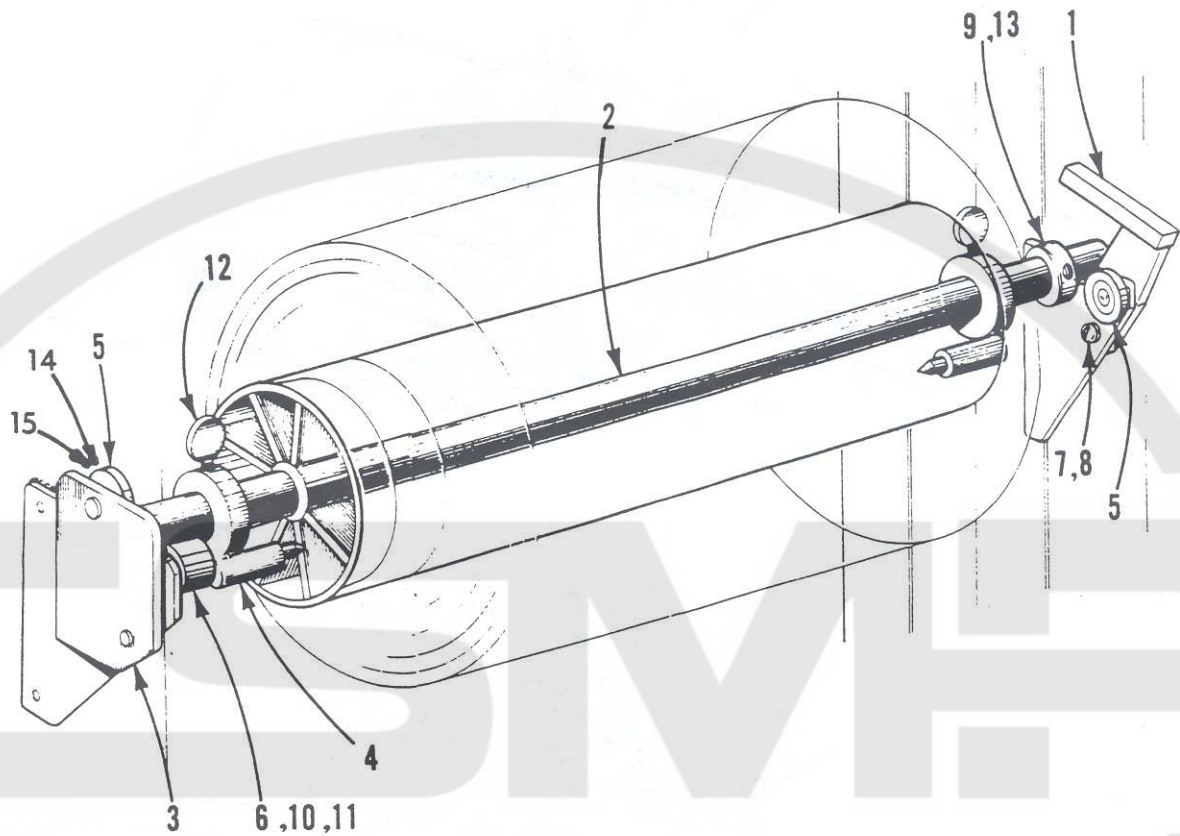




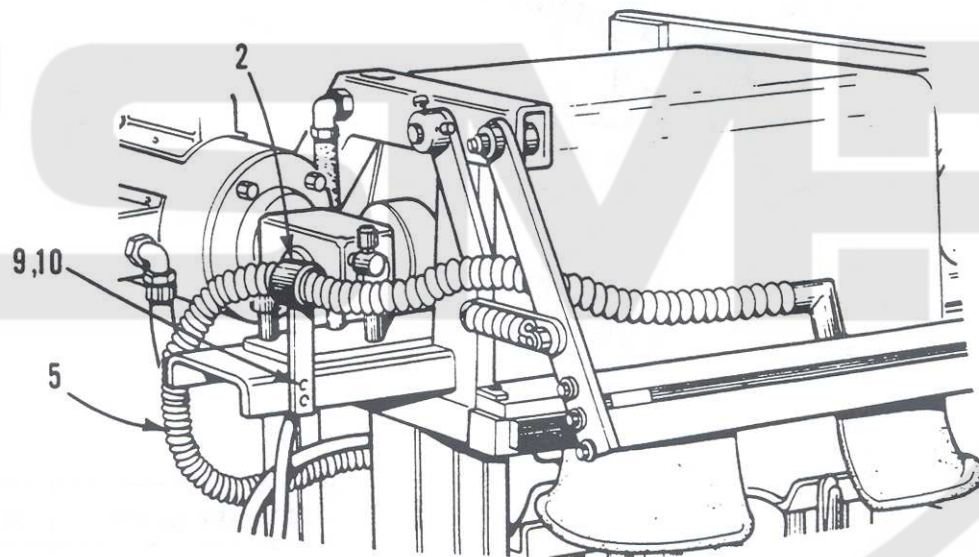
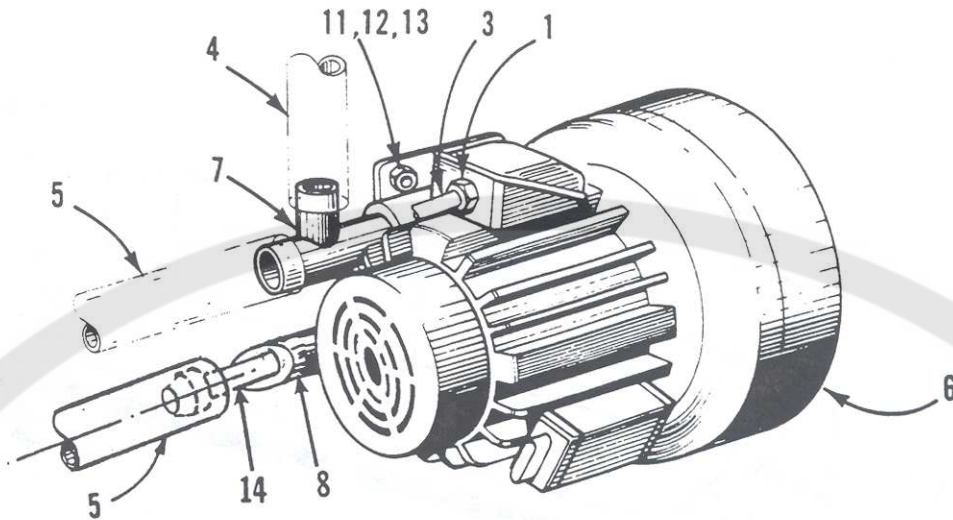




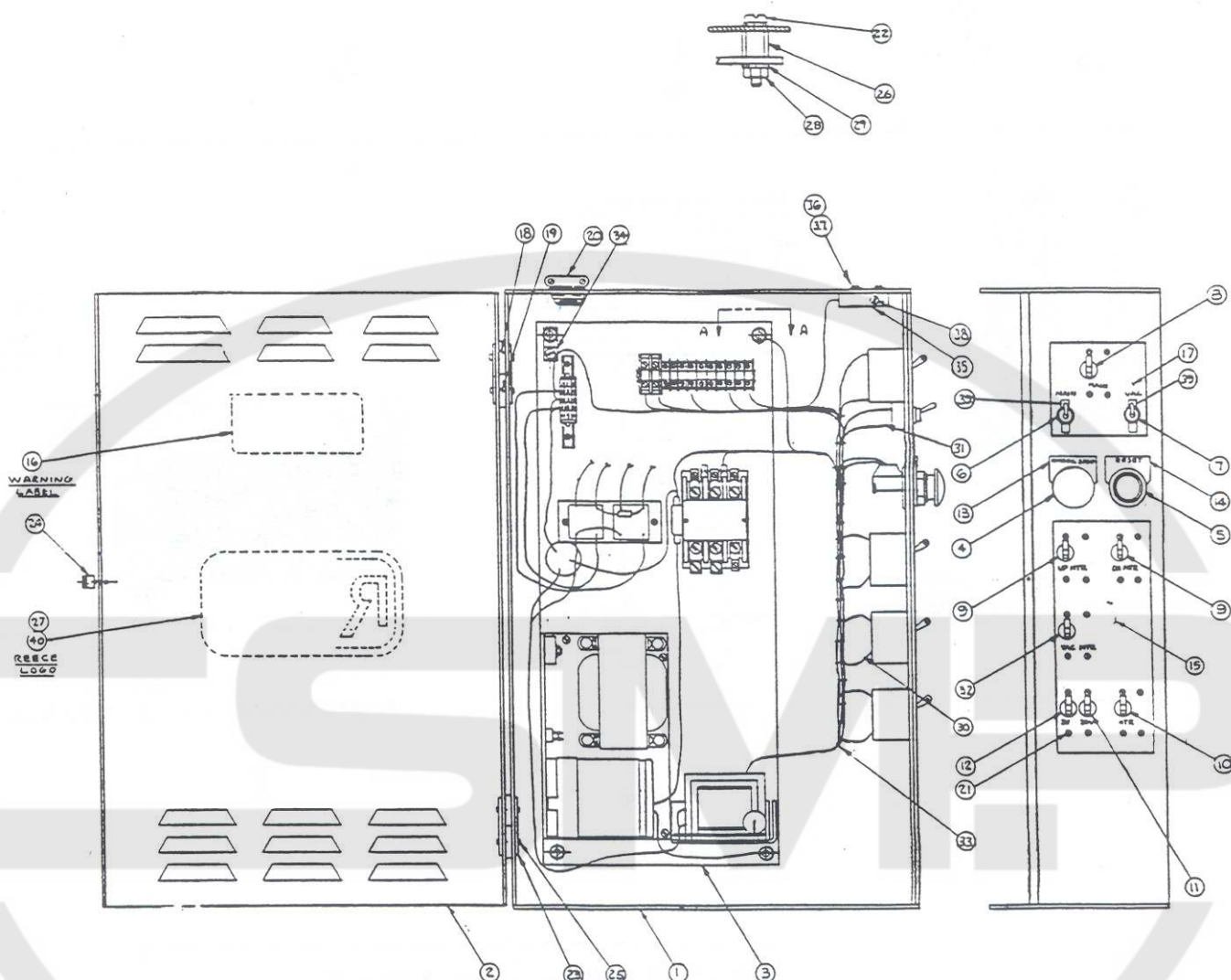
DET.	PART NUMBER	DESCRIPTION
01	01-2884-0-000	Screw
02	01-4405-0-000	Lockwasher
03	05-1088-0-007	Label
04	05-1088-0-006	Label
05	01-4672-0-002	Lockwasher
06	01-2886-0-000	Screw
07	01-2246-0-000	Screw
08	06-0643-0-002	Terminal Block
09	06-0680-0-000	Sensor, Reed Proximity
10	80-0438-0-000	Bracket
11	80-0439-0-050	Proximity Switch Asm.



DET.	PART NUMBER	DESCRIPTION
01	80-2016-0-000	Retainer
02	80-0145-0-000	Shaft
03	80-0144-0-000	Wear Plate Asm.
04	80-0150-0-000	Collar Rod
05	01-7782-0-000	Roller Poly Support
06	80-0151-0-000	Brake
07	01-1631-0-000	Screw
08	01-4578-0-000	Lockwasher
09	01-1650-0-002	Set Screw
10	01-1651-0-003	Screw
11	01-4579-0-002	Washer
12	01-1654-0-000	Screw
13	04-1467-0-001	Collar
14	01-7781-0-000	Roller Retainer
15	01-4034-0-001	Washer

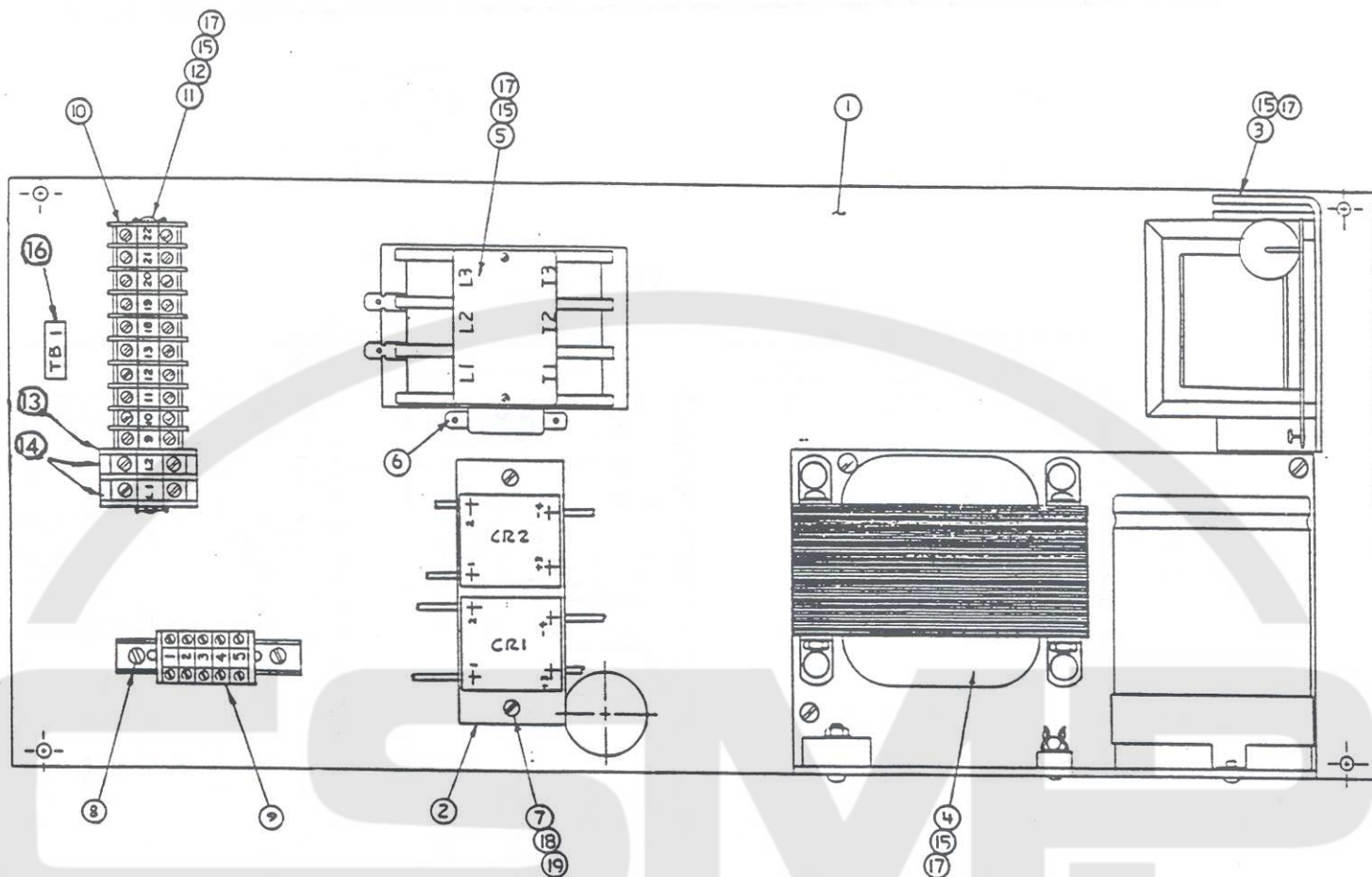


DET.	PART NUMBER	DESCRIPTION
01	04-0087-0-001	Connector
02	80-1299-0-000	Vacuum Hose Eye
03	06-0098-0-002	Conduit
04	07-0147-0-000	Vacuum Hose
05	07-0147-0-000	Vacuum Hose
06	07-0269-0-000	Vacuum Motor
07	80-0395-0-000	Hose Connector
08	80-0396-0-000	Dewhistler
09	01-1631-0-000	Screw
10	01-4578-0-000	Lockwasher
11	01-1651-0-003	Screw
12	01-3552-0-000	Jam Nut
13	01-4582-0-000	Lockwasher
14	80-0497-0-000	Adapter

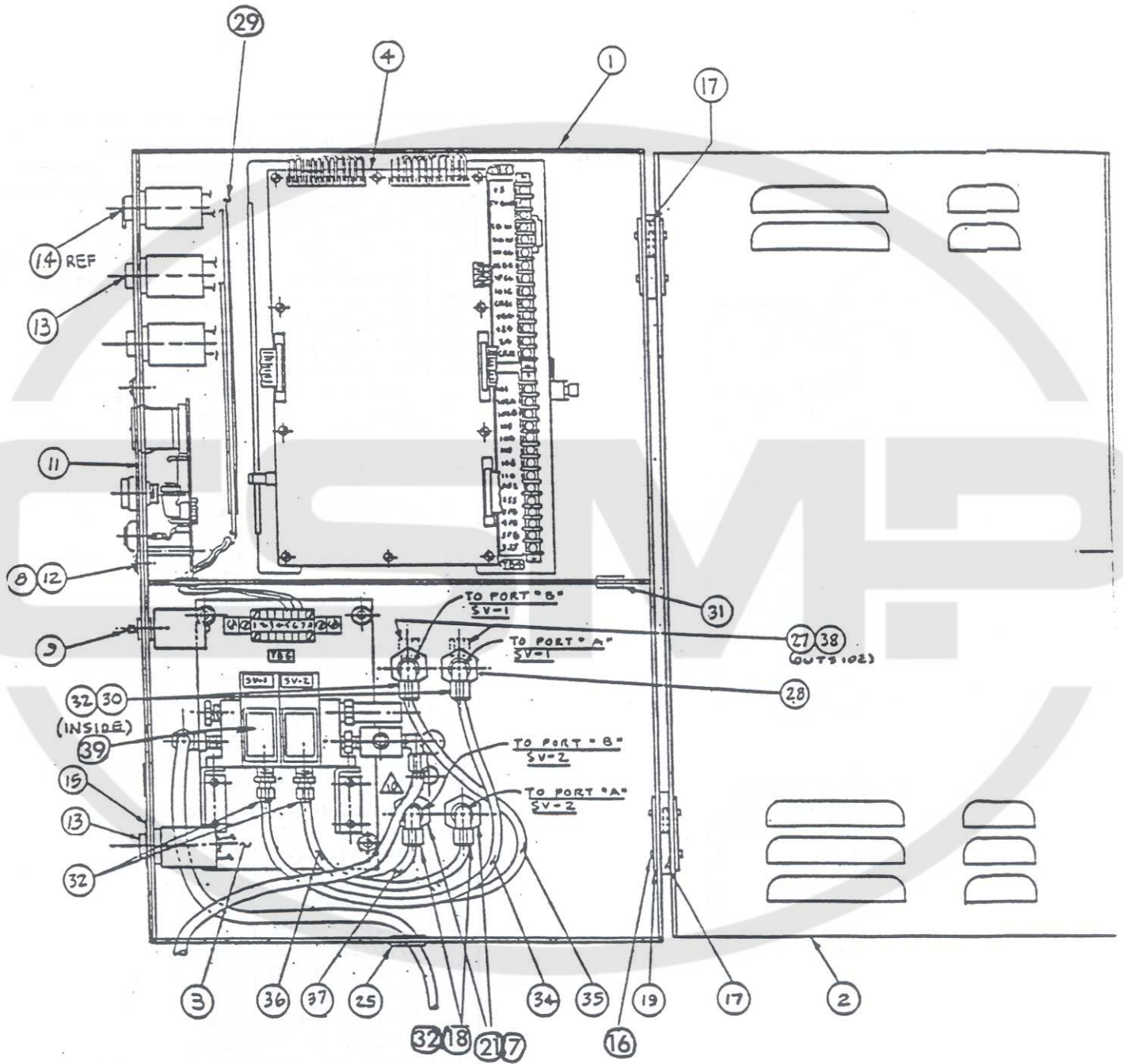


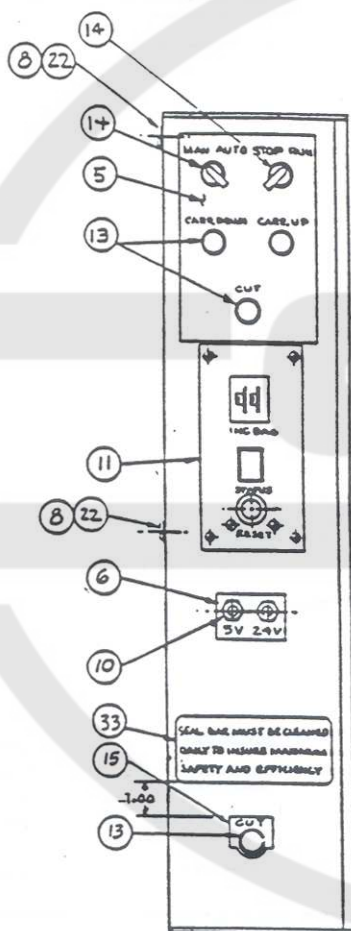
DET.	PART NUMBER	DESCRIPTION
01	80-2004-1-001	Elec. Cabinet
02	80-1194-0-000	Door, Louvered L.H.
03	80-0489-0-050	Sub Plate Asm.
04	06-0213-0-000	Emergency Stop Switch
05	06-0724-0-000	Pushbutton
06	06-0215-0-000	Toggle Switch (Main)
07	06-0266-0-000	Toggle Switch (Vacuum)
08	06-0299-0-000	Circuit Breaker (20A)
09	06-0300-0-000	Circuit Breaker (7A)
10	06-0301-0-000	Circuit Breaker (3A)
11	06-0302-0-000	Circuit Breaker (2A)
12	06-0303-0-000	Circuit Breaker (.5A)
13	05-1059-0-000	Nameplate
14	06-0730-0-000	Nameplate - "Reset"
15	05-1061-0-000	Nameplate
16	05-1063-0-000	Nameplate
17	05-1064-0-000	Nameplate
18	04-1506-0-002	Hinge Half
19	04-1506-0-001	Hinge Half

20	06-0325-0-000	Straight Connector
21	01-1661-0-001	Screw
22	01-2886-0-004	Screw
23	80-1192-0-000	Nut Plate
24	04-1491-0-000	Knurled Door Knob
25	01-1613-0-001	Screw
26	01-3564-0-000	Stand Off
27	04-2102-0-000	Fastener-Nameplate
28	01-3471-0-000	Nut
29	01-4672-0-002	Lockwasher
30	04-0258-0-251	Terminal
31	04-1084-0-000	Terminal
32	06-0319-0-000	Circuit Breaker (10A)
33	05-0394-0-000	Tyrap
34	06-0294-0-000	Ground Clip
35	80-2071-0-000	Cable Asm. #30
36	01-1645-0-006	Screw
37	01-4571-0-000	Lockwasher
38	01-1768-0-700	Screw
39	05-1052-0-000	Nameplate
40	05-1170-0-000	Reece Logo



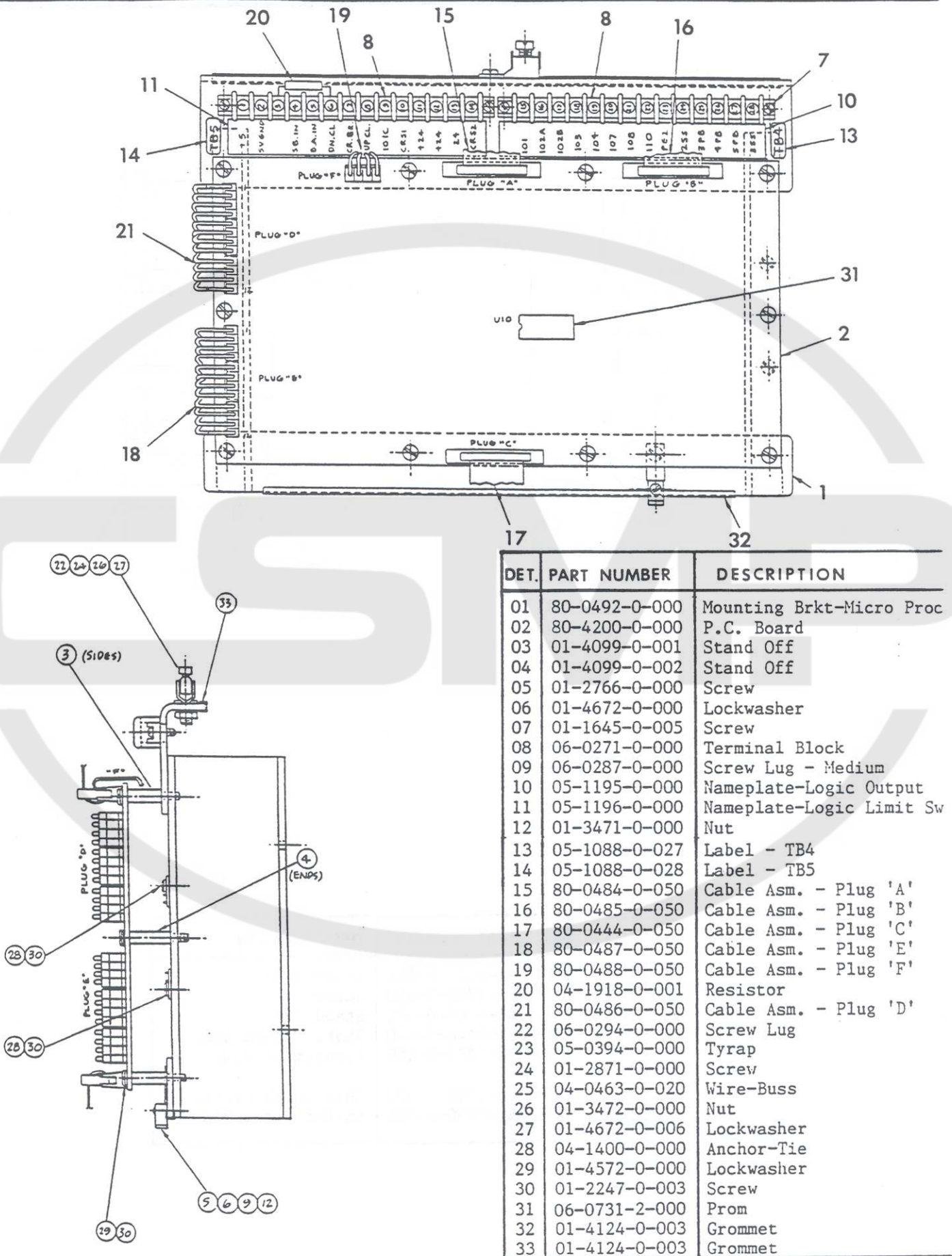
DET.	PART NUMBER	DESCRIPTION
01	80-0491-0-000	Plate-Sub
02	80-0474-0-050	Relay Board Asm.
03	06-0275-0-000	5V Power Supply
04	06-0276-0-000	24V Power Supply
05	06-0278-0-000	Control Relay (CR-3)
06	06-0281-0-000	Auxiliary Interlock
07	01-4726-0-000	Spacer Elec. Board
08	01-2274-0-001	Screw
09	06-0096-0-024	Terminal Block (5 pts)
10	06-0220-0-000	Terminal Block (Small)
11	06-0222-0-000	Retaining Clip
12	06-0223-0-000	Mounting Channel
13	06-0247-0-000	End Barrier (Large)
14	06-0248-0-000	Terminal Block (Large)
15	01-2886-0-001	Screw
16	05-1088-0-024	Label - TB1
17	01-4672-0-002	Washer-Ext. Lock #10
18	01-1634-0-000	Screw
19	01-4571-0-000	Lockwasher

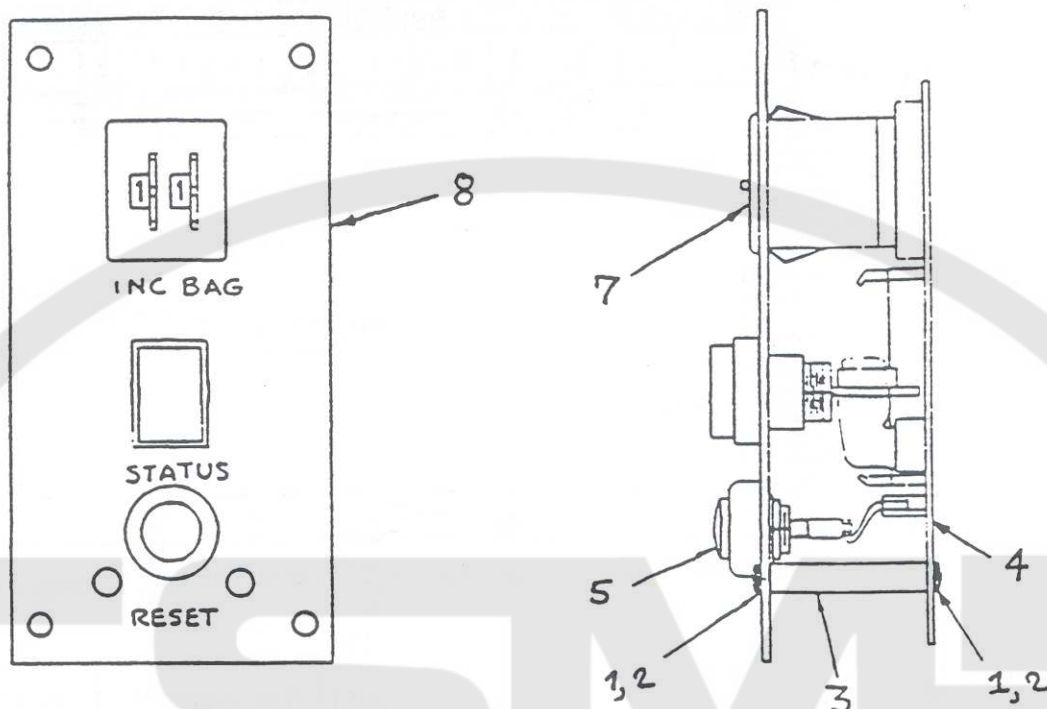




DET.	PART NUMBER	DESCRIPTION
01	80-0493-0-000	Cabinet-R.H.Weldment
02	80-1194-0-001	Door Asm.
03	80-2024-2-000	Pneumatic Panel Asm.
04	80-0471-0-050	Micro-Process Cont.Asm.
05	05-1047-0-000	Nameplate, Control Switch
06	05-1181-0-000	Nameplate
07	07-0159-0-000	Connector
08	01-2886-0-000	Screw
09	06-0244-0-000	Circuit Breaker
10	06-0245-0-000	Circuit Breaker
11	80-0451-0-050	Status Panel Asm.
12	01-4577-0-000	Lockwasher #10
13	06-0274-0-000	Pushbutton Switch
14	06-0297-0-000	Selector Switch Asm.
15	05-1069-0-000	Nameplate - Cut
16	01-1613-0-001	Screw
17	04-1506-0-001	Hinge-Slip Joint R.H.
18	07-0144-0-000	Elbow
19	80-1192-0-000	Nut Plate
20	01-2886-0-004	Screw
21	20-6092-0-000	Fitting-Bulkhead
22	01-4672-0-002	Lockwasher
23	01-3564-0-000	Stand Off
24	01-3471-0-000	Nut
25	01-4713-0-000	Grommet
26	04-1491-0-000	Knurled Knob
27	07-0156-0-000	Insert
28	07-0287-0-000	Anchor Coupling
29	80-0483-0-050	Cable Harness
30	07-0157-0-000	Elbow
31	01-4721-0-000	Grommet
32	07-0154-0-000	Insert
33	05-1145-0-000	Decal
34	07-0212-0-000	Tubing
35	07-0212-0-000	Tubing
36	07-0212-0-000	Tubing
37	07-0212-0-000	Tubing
38	07-0158-0-000	Elbow
39	07-0551-0-000	Solenoid Valve

MICROPROCESSOR CONTROLLER ASSEMBLY





DET.	PART NUMBER	DESCRIPTION
01	01-4672-0-004	Lockwasher
02	01-2810-0-000	Screw
03	01-6967-0-001	Stand Off
04	80-0448-0-000	Status Board Asm.
05	80-0452-0-050	Pushbutton Asm.
07	06-0701-0-000	Thumbwheel Switch
08	80-0450-0-000	Status Panel Plate

PARTS INDEX

A

PART NUMBER	PAGE	DET
01-1000		
01-1516-0-000	07	37
01-1613-0-001	17	25
01-1613-0-001	20	16
01-1617-0-000	07	40
01-1621-0-000	07	54
01-1622-0-000	10	42
01-1623-0-001	04	11
01-1623-0-002	05	12
01-1624-0-001	10	06
01-1625-0-000	02	29
01-1631-0-000	04	13
01-1631-0-000	15	07
01-1631-0-000	16	09
01-1631-0-001	10	18
01-1631-0-001	11	12
01-1631-0-003	11	03
01-1632-0-002	07	02
01-1632-0-003	10	15
01-1634-0-000	18	18
01-1645-0-002	07	15
01-1645-0-003	04	02
01-1645-0-003	10	49
01-1645-0-004	02	41
1-1645-0-005	11	56
1-1645-0-005	21	07
01-1645-0-006	17	36
01-1646-0-001	05	19
01-1646-0-001	07	27
01-1646-0-001	10	12
01-1646-0-002	01	04
01-1646-0-002	03	13
01-1646-0-003	10	60
01-1646-0-003	11	21
01-1646-0-007	11	61
01-1648-0-002	10	38
01-1650-0-000	06	08
01-1650-0-000	06	11
01-1650-0-002	07	41
01-1650-0-002	15	09
01-1651-0-001	11	33
01-1651-0-002	11	28
01-1651-0-003	15	10
01-1651-0-003	16	11
01-1654-0-000	15	12
01-1655-0-000	11	43
01-1655-0-001	10	03
01-1656-0-002	03	04
01-1656-0-002	07	49
01-1658-0-001	10	19
01-1658-0-002	10	13
01-1661-0-001	17	21
1-1676-0-000	07	46
1-1768-0-700	17	38

PART NUMBER	PAGE	DET
01-2000		
01-2246-0-000	14	07
01-2247-0-000	01	14
01-2247-0-003	21	30
01-2274-0-001	18	08
01-2292-0-001	02	32
01-2292-0-001	05	15
01-2292-0-006	01	07
01-2422-0-000	01	01
01-2422-0-000	11	57
01-2704-0-000	02	53
01-2724-0-000	07	50
01-2724-0-000	11	36
01-2766-0-000	21	05
01-2810-0-000	22	02
01-2842-0-000	02	55
01-2871-0-000	21	24
01-2884-0-000	14	01
01-2886-0-000	14	06
01-2886-0-000	20	08
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01-2886-0-004	17	22
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01-2922-0-001	01	12
01-2922-0-002	02	59
01-2980-0-002	03	03
01-2980-0-002	11	29
01-2994-0-000	11	53
01-3000		
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01-3471-0-000	10	35
01-3471-0-000	17	28
01-3471-0-000	20	24
01-3471-0-000	21	12
01-3472-0-000	10	17
01-3472-0-000	21	26
01-3543-0-000	02	30
01-3545-0-000	10	64
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01-3549-0-000	03	11
01-3551-0-000	07	42
01-3552-0-000	16	12
01-3554-0-000	11	46
01-3555-0-000	11	50
01-3556-0-000	07	38
01-3557-0-000	10	01
01-3558-0-000	07	43
01-3564-0-000	17	26
01-3564-0-000	20	23

PART NUMBER	PAGE	DET
01-4000		
01-4004-0-000	04	14
01-4034-0-001	15	15
01-4099-0-001	21	03
01-4099-0-002	21	04
01-4124-0-003	21	32
01-4124-0-003	21	33
01-4125-0-000	03	10
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01-4579-0-004	11	62
01-4579-0-005	02	37
01-4581-0-000	05	07
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01-4672-0-000	21	06
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01-4672-0-002	17	29
01-4672-0-002	18	17
01-4672-0-002	20	22
01-4672-0-004	22	01
01-4672-0-006	21	27
01-4713-0-000	20	25
01-4721-0-000	20	31
01-4722-0-000	07	59
01-4724-0-000	10	02
01-4726-0-000	18	07

PART NUMBER	PAGE	DET
01-5000		
01-5590-0-000	10	10
01-5595-0-000	01	24
01-5595-0-000	02	39
01-5631-0-000	10	40
01-6561-0-000	01	27
01-6561-0-000	02	42
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01-6843-0-004	01	25
01-6880-0-000	07	36
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01-6882-0-000	10	74
01-6883-0-000	10	71
01-6884-0-000	10	72
01-6885-0-000	10	75
01-6887-0-000	07	57
01-6888-0-000	10	59
01-6894-0-000	04	20
01-6895-0-000	06	09
01-6895-0-001	07	53
01-6967-0-001	22	03
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01-7606-0-000	11	51
01-7781-0-000	15	14
01-7782-0-000	15	05
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01-8409-0-000	07	17
01-8410-0-000	07	58
03-5100		
03-5108-0-000	06	02
03-5117-0-000	06	13
03-5133-0-000	07	55
04-0000		
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04-0258-0-251	17	30
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04-1084-0-000	17	31
04-1223-0-003	10	36
04-1319-0-002	04	01
04-1400-0-000	21	28
04-1455-0-000	11	44
04-1456-0-000	07	35
04-1464-0-000	04	19
04-1465-0-000	06	06
04-1467-0-001	15	13
04-1470-0-000	06	04
04-1473-0-000	07	30
04-1475-0-000	04	15

PART NUMBER	PAGE	DET
04-1476-0-000	04	06
04-1479-0-000	07	48
04-1486-0-000	07	18
04-1491-0-000	17	24
04-1491-0-000	20	26
04-1506-0-001	17	19
04-1506-0-001	20	17
04-1506-0-002	17	18
04-1918-0-001	21	20
04-2102-0-000	17	27
05-0369-0-000	05	10
05-0394-0-000	17	33
05-0394-0-000	21	23
05-1047-0-000	20	05
05-1052-0-000	17	39
05-1059-0-000	17	13
05-1061-0-000	17	15
05-1063-0-000	17	16
05-1064-0-000	17	17
05-1069-0-000	20	15
05-1088-0-006	14	04
05-1088-0-007	14	03
05-1088-0-024	18	16
05-1088-0-027	21	13
05-1088-0-028	21	14
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05-1196-0-000	21	11
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06-0248-0-000	18	14
06-0266-0-000	17	07
06-0271-0-000	21	08
06-0274-0-000	20	13
06-0275-0-000	18	03
06-0276-0-000	18	04

PART NUMBER	PAGE	DET
06-0278-0-000	18	05
06-0281-0-000	18	06
06-0287-0-000	21	09
06-0294-0-000	17	34
06-0294-0-000	21	22
06-0297-0-000	20	14
06-0299-0-000	17	08
06-0300-0-000	17	09
06-0301-0-000	17	10
06-0302-0-000	17	11
06-0303-0-000	17	12
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06-0364-0-000	05	22
06-0643-0-002	14	08
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06-0701-0-000	22	07
06-0712-0-000	11	63
06-0724-0-000	17	05
06-0730-0-000	17	14
06-0731-2-000	21	31
07-0000		
07-0003-0-000	03	19
07-0129-0-000	11	09
07-0129-0-000	11	11
07-0129-0-000	11	66
07-0132-0-000	11	13
07-0144-0-000	02	43
07-0144-0-000	10	86
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07-0147-0-000	16	04
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07-0154-0-000	02	45
07-0154-0-000	07	07
07-0154-0-000	10	87
07-0154-0-000	20	32
07-0155-0-000	02	46
07-0156-0-000	20	27
07-0157-0-000	20	30
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07-0159-0-000	20	07
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07-0165-0-000	11	22
07-0169-0-000	03	02
07-0175-0-000	10	66
07-0176-0-000	10	65
07-0179-0-000	11	49
07-0185-0-000	10	67
07-0190-0-000	07	08

PART NUMBER	PAGE	DET
07-0195-0-000	02	36
07-0196-0-000	02	35
07-0198-0-000	03	15
07-0199-0-000	03	16
07-0201-0-000	03	20
07-0212-0-000*	02	47
07-0212-0-000*	02	48
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07-0212-0-000	20	34
07-0212-0-000	20	35
07-0212-0-000	20	36
07-0212-0-000	20	37
07-0251-0-000	10	68
07-0269-0-000	16	06
07-0287-0-000	20	28
07-0551-0-000	20	39
07-0569-0-000	03	18
20-6092-0-000	20	21
80-0000		
80-0032-0-000	11	55
80-0075-0-000	04	03
80-0076-0-000	04	05
80-0077-0-000	11	18
80-0078-0-000	11	37
80-0080-0-000	11	38
80-0086-0-000	05	04
80-0087-1-000	06	05
80-0090-0-000	06	07
80-0091-1-000	11	06
80-0092-0-001	11	31
80-0092-0-002	11	09
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80-0102-0-000	10	47
80-0116-1-000	05	09
80-0116-1-000	07	61
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80-0118-0-000	06	12
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80-0152-0-001	11	41
80-0152-0-002	11	41
80-0153-0-000	11	16

PART NUMBER	PAGE	DET
80-0156-0-000	11	14
80-0157-0-001	11	42
80-0157-0-002	11	42
80-0158-0-001	11	40
80-0158-0-002	11	40
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80-0174-0-000	10	09
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80-0176-0-001	10	07
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80-0179-0-000	07	28
80-0180-0-000	07	29
80-0181-1-000	10	27
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80-0183-0-000	07	04
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80-0186-0-000	07	39
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80-0191-0-000	10	41
80-0193-0-000	10	69
80-0197-0-000	10	04
80-0200-0-000	07	22
80-0201-0-000	07	26
80-0202-0-901	07	25
80-0202-0-902	07	23
80-0204-0-000	07	34
80-0205-0-000	07	51
80-0209-0-000	07	33
80-0211-0-000	07	21
80-0212-0-000	10	11
80-0215-0-000	10	26
80-0216-0-000	07	14
80-0216-0-000	10	97
80-0395-0-000	16	07
80-0396-0-000	16	08
80-0397-0-001	11	08
80-0397-0-002	11	07
80-0438-0-000	14	10
80-0439-0-050	07	32
80-0439-0-050	14	11
80-0444-0-050	21	17
80-0448-0-000	22	04
80-0450-0-000	22	08
80-0451-0-050	20	11
80-0452-0-050	22	05
80-0464-0-000	11	65
80-0471-0-050	20	04

PART NUMBER	PAGE	DET
80-0474-0-050	18	02
80-0483-0-050	20	29
80-0484-0-050	21	15
80-0485-0-050	21	16
80-0486-0-050	21	21
80-0487-0-050	21	18
80-0488-0-050	21	19
80-0489-0-050	17	03
80-0491-0-000	18	01
80-0492-0-000	21	01
80-0493-0-000	20	01
80-0497-0-000	16	14
80-1021-1-000	07	60
80-1027-1-000	07	60
80-1041-0-000	05	06
80-1042-0-000	05	05
80-1043-0-901	04	17
80-1043-0-903	04	16
80-1044-0-000	11	02
80-1046-0-000	11	54
80-1064-0-000	11	39
80-1069-0-001	07	60
80-1070-0-001	07	60
80-1081-0-000	10	63
80-1082-0-000	07	45
80-1083-0-000	07	47
80-1085-0-000	07	10
80-1085-0-000	10	98
80-1093-0-000	10	58
80-1094-0-000	10	45
80-1187-1-000	05	11
80-1187-1-000	10	05
80-1192-0-000	17	23
80-1192-0-000	20	19
80-1194-0-000	17	02
80-1194-0-001	20	02
80-1204-1-003	01	06
80-1204-1-003	02	58
80-1209-0-006	04	18
80-1210-0-006	04	21
80-1211-0-006	01	10
80-1211-0-006	04	21
80-1225-0-001	10	23
80-1299-0-000	16	02
80-1344-0-001	10	62
80-1344-0-002	10	62
80-1345-0-000	10	48
80-1346-0-000	10	44
80-1347-0-000	10	43
80-1352-0-000	10	99

PART NUMBER	PAGE	DET
80-2000		
80-2002-0-001	01	02
80-2004-1-001	17	01
80-2008-1-000	04	10
80-2009-0-000	04	08
80-2011-0-000	11	10
80-2016-0-000	15	01
80-2018-0-000	03	09
80-2019-0-000	03	01
80-2020-0-000	03	08
80-2021-0-000	03	12
80-2024-2-000	20	03
80-2026-0-000	01	23
80-2045-1-000	02	49
80-2057-0-000	11	59
80-2066-0-000	10	39
80-2071-0-000	17	35
80-2503-0-000	02	33
80-2504-0-000	02	34
80-2521-0-000	03	06
80-2522-0-000	03	07
80-2523-0-000	01	03
80-2525-0-000	03	05
80-2527-0-001	01	26
80-2527-0-002	01	26
80-4000		
80-4200-0-000	21	02
80-4806-0-000	01	20
80-4807-0-000	01	19
80-4808-0-001	01	17
80-4808-0-002	01	18
80-4809-0-000	01	13
80-4811-0-000	01	16
80-4817-0-000	02	57
80-4826-0-000	02	52
80-4827-1-000	01	22
80-4828-0-000	02	54
80-4829-0-000	01	21
80-4830-2-000	01	11
80-4835-1-001	01	08
80-4835-1-002	01	09
80-4839-0-000	07	62